

Technical Data

Sodium Bicarbonate

Hemodialysis Coarse Grade

 Meets **United States Pharmacopeia** Specifications for Use in Hemodialysis

Formula	NaHCO ₃
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Molecular Weight	84.01
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Chemical Abstract Services

Name	Carbonic Acid Monosodium Salt
Number	144-55-8

Chemical Analysis

	Maximum Level
Iron (as Fe)	5 ppm
Limit of Organics	100 ppm
Carbonate (as CO ₃)	0.23%
Arsenic (as As)	2 ppm
Sulfur Compounds	150 ppm
Chloride (as Cl)	150 ppm
Aluminum (as Al)	2 ppm
Copper (as Cu)	1 ppm
Calcium (as Ca)	100 ppm
Magnesium (as Mg)	40 ppm

Additional Analyses

	USP Specification
Assay	99.0% - 100.5%
Loss on drying	0.25% max
Insoluble substances	Meets USP requirements
Ammonia	Meets USP requirements
Identification	Responds to USP tests for sodium and bicarbonate

Particle Size Distribution

Screen Size	Cumulative % Retained Typical Value
USS 60 (250 μm)	3
USS 100 (150 μm)	55
USS 170 (90 μm)	97

General Properties

Particle density, g/cm ³	2.22
pH of 1% solution @ 25°C (77°F)	8.3
Appearance	White crystalline powder
Thermal decomposition	Decomposes (without melting) into Na ₂ CO ₃ , H ₂ O, and CO ₂

Standard Containers	50 lb (22.7 kg) bags
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